

INFORMATION

Laminates - Pricing

Standard grain runs vertically on all doors and drawer fronts. Doors and drawer fronts are made using a furniture board panel, wrapped in 1mm color matched PVC edgebanding.

Grain matching can be selected for a **20% upcharge**.

#	INGRAIN Finish Name	Charge
1	Arcacia Oak	10%
2	Bourbon Teak	10%
3	Charred Ebony	10%
4	Cognac Pine	10%
5	Dawning Ash	10%
6	Heirloom Oak	10%
7	Honeycomb Oak	10%
8	Milestone Maple	10%
9	Nomad Oak	10%
10	Roasted Oak	10%
11	Seaside Pine	10%
12	Steel Oak	10%
13	Sunlit Pine	10%
14	Whispering Walnut	10%
15	Windswept Pine	10%

#	TERRA Finish Name	Charge
1	Coastal Oak	10%
2	Craft Elm	10%
3	Fireside Walnut	10%
4	Harvest Walnut	10%
5	Lakefront Elm	10%
6	Lighthouse Oak	10%
7	Loft Oak	10%
8	Midsummer Elm	10%
9	Mission Maple	10%
10	Soundsign Oak	10%
11	Sundial Oak	10%
12	Vineyard Oak	10%
13	Whiskey Oak	10%

Grain Match: 20% upcharge.

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Ordering Guidelines

- Must select either Terra or Ingrain as your wood species in the ordering program
- For Grain Matching, select either Terra VGM or Ingrain VGM
- Grain matching is available on all cabinets that have multiple faces, or for doors that are side by side on the same cabinet.

Examples would be: Standard wall cabinets 24BD or wider, drawer banks, door & drawer combos, oven cabinets, tall cabinets, etc

- Will be a global selection
- Will not be on single door cabinets (Base full door cabinets, standard wall cabinets 9-24" wide).

Please put these cabinets on a sub order to avoid the grain match upcharge.

- Grain matching is not across a run of cabinets, it only aligns across doors / drawers on the same cabinet, or two doors that are side by side on the same cabinet

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Laminates

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Wood Species

- Laminate finishes are designed to replicate real wood grain
- **Ingrain** is a Wood Fiber Laminate (WFL) made from wood pulp bonded with vegetable-based adhesives, resulting in a sustainable surface, free from chemicals. Synchronized etching technology creates the graining of an authentic veneer by applying patterned matte and low gloss finish wood-fiber pores.
- **Terra** is a High-Pressure Laminate (HPL) on furniture board provides the authentic look and feel of natural wood, while its soft texture offers outstanding impact & chip resistance, making it more durable than real wood.

Finishes

- See finish section for available finishes **page I-44 and I-45** and upcharges **page I-51**.
- No glaze allowed
- No distressing allowed
- No finished interior cabinets available

Cabinet Construction

- Available in both **Plywood** and **Furniture Board** construction
- **Hardwood** and or **Beech** drawer box available
- Polyurethane coated **natural Maple** print interior or **White interior** available
- **Yokes** will have vertical grain on both the rails and the stiles and is made from a door. The doors MDF Core will show on the inside edges of the frame
- **Maximum panel** and filler height is **118"**, **Minimum is 3 x 3**
- 3/4" panels will come standard with **edgebanding on all four sides**
- **No angle cabinets** available
- **Integrated finished ends**, tops, and bottoms are NOT allowed. To create a finished end, design cabinet with an applied panel end, which will be shipped loose for job site installation. For more information about paneled ends, see the Laminate Accessories section **page A-84, A-85**
- **Diagonal cabinets** will not have transition molding. For more information see the diagonal sections for each cabinet type.
- **No finished interior allowed**

General Specifications

- Only available on the **Brooklyn door** & drawer front style. See Door Style section **page D-20** for more details
- **Brooklyn drawer** only available in vertical grain, see **page D-20**
- **No glass doors available** - please see the Metal Door section **page A-24** for substitutions
- **Floating shelves** are only available in the Terra line, see **page A-86**
- **Limited molding selection** available. See the Laminate Accessories section for options. See **page A-84**