

INFORMATION

Wood Species continued



Craftwood | 0% PAINTED FINISHES This 1-piece door is for solid paint finishes with or without glaze. Available in 12 door styles. Aging options not available.

Craftwood Door Styles:

- **300-1 PC** 1-PC Chisholm Classic
- **301-1 PC** 1-PC Lexington
- **316-1 PC** 1-PC Wilson
- **317-1 PC** 1-PC Savoy
- **50300** 1-PC Contempo III
- **50400** 1-PC Ellis
- **50500** 1-PC Empire
- **700-1 PC** 1-PC Shaker
- **701-1 PC** 1-PC Valley Forge
- **707-1 PC** 1-PC Vallejo Mission
- **708-1 PC** 1-PC Modesto Mission
- **716-1 PC** 1-PC Craftsman
- **717-1 PC** 1-PC Santiago Mission
- **900-1 PC** 1-PC Stafford
- **901-1 PC** 1-PC Salem
- **907-1 PC** 1-PC Hudson



MDF Paint | 0% PAINTED FINISHES This 5-piece MDF door is for **solid paint finishes** with or without glaze. Combination of paint grade Maple and MDF construction. Available in all door styles. Aging options not available.



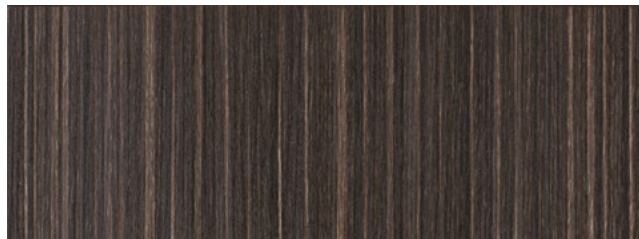
Paint Grade | 5% PAINTED FINISHES This 5-piece door is for **aged paint finishes**. Paint grade Maple construction. Available in all door styles and aging options. Aging options are required, and solid paint finish, with or without glaze, is not available on Paint Grade doors.

What is MDF?

Medium Density Fiberboard, or MDF, is an engineered wood product formed by breaking down softwood into fibers, combining it with wax and resin, and forming panels by applying high temperature and pressure. MDF cuts well, has a more stable composition, allowing less movement and joint strain, and provides a smooth surface that is ideal for paint finishes. Whether you choose Craftwood, MDF Paint or Paint Grade, your box construction will be Paint Grade Maple face frames or wood veneer edge tape. NOTE: A paint ready material is used for all finished ends.

Laminates **NEW**

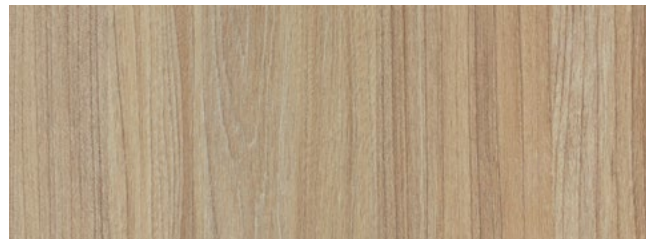
Laminate finishes that replicate real wood grain, in both a wood fiber and high-pressure laminate:



Ingrain | 10% WFL (Standard)

Ingrain | 20% WFL (Grain Match*)

Wood Fiber Laminate (WFL) is made from wood pulp bonded with vegetable-based adhesives, resulting in a sustainable surface free from chemicals. Synchronized etching technology creates the graining of an authentic veneer by applying patterned matte and low gloss finish wood-fiber pores.



Terra | 10% HPL (Standard)

Terra | 20% HPL (Grain Match*)

High-Pressure Laminate (HPL) on furniture board provides the authentic look and feel of natural wood, while its soft texture offers outstanding impact and chip resistance, making it more durable than real wood.

***Grain Match - 20% Upcharge** Vertical Grain Match ONLY. Grain matching is available on all cabinets that have multiple faces, or for doors that are side by side on the same cabinet. To avoid being charged for a cabinet that will not get grain match, enter those items on a sub order. **See page I-51 for more information.**

Finishes

A world class finish starts with a quality base. We use only the finest, hand-selected hardwoods in our cabinet construction. Those hardwoods then go through a rigorous, seven step, automated sanding process to ensure a uniform grain pattern and stain application. Each piece is then hand-stained and rubbed to accentuate the natural beauty of the wood. Multiple coats of finish are then applied to seal in the color and protect the wood.

Only the finest finishes are used to beautify and protect R.D. Henry & Co. products. These UV inhibited finishes and conversion varnishes meet stringent AWI/ASTM standards and provide a hard and durable surface that resists abrasions, water staining, body oils, and household chemicals. We spare no expense in providing quality products that retain their beauty over a lifetime of service.

Satin Sheen: 22-27° sheen, UV inhibited conversion varnish, seal, clear sheen.

Flat Sheen: Matte, 8-12° sheen, UV inhibited conversion varnish. A lower sheen can result in a color difference. Please view a sample before ordering. Flat sheen comes standard on most of our finishes. Please see back of sample door to confirm top coat used.

Standard Finishes (Artisan Collection): Finishes without formulation numbers, such as Sienna, can be modified by adding any of our standard glazes, aging (distressing), or flat sheen. Modifying standard finishes in this way will dramatically change the look of the finish and will require a new sample be made and approved.

Packaged Finishes: Finishes with formulation numbers such as "A-001," will include all of the processes listed on the formulation sheets. These processes may include, but are not limited to, glazing, aging (distressing), flat or standard sheen, or any additional special processes. If any of these processes are modified, they must be specifically called out on the order and will require prior approval.

Adding or changing glaze, sheen, or aging (distressing), may dramatically change the look of a finish and will require a new sample be made and approved.

Some packaged finishes have custom aging (distressing) that may look similar to, but are not the same as, our standard 1-10. Please call your Customer Service Representative for specifications and upcharges.

Painted Finishes: Our opaque finishes do not allow the wood grain to show through. Depending on the type of paint ordered your cabinets will receive one or two coats of primer, a coat of paint, and a sheen.

The following is considered normal wear and tear for painted product:

- Hairline fracture at joints or joint separation due to contraction and expansion of wood product
- Pencil lining (black lining) or worn away edge on any sharp edge of doors or drawer fronts and cabinet frames

Laminates: **Ingrain** is a Wood Fiber Laminate (WFL). **Terra** is a High-Pressure Laminate (HPL). Both are available exclusively on the slab Brooklyn door style. Our Laminates collection has a select range of finish and accessory offerings. **See finishes on page 44-45.**

Semi-Opaque Finishes: Our semi-opaque finishes vary from Paints and Opaque Finishes in that a certain degree of the wood's natural beauty is designed to be visible. In most cases nail holes, joints, and minor surface defects are not puttied in order to allow the texture of the wood to show through and create an aged look. The amount of visible grain is affected by the texture of the wood and may not exactly match the sample you have viewed.

Unfinished Cabinetry (0%): Because the finishing process is outside of our control, warranty is limited to hardware only. On unfinished cabinetry, interior components, such as Beech dovetail drawer boxes, will be finished natural; the box interior will not be finishable material unless finished interior is ordered. See the Consumer Information Form in the Forms section of the catalog.

Stain Finishes on Hardwood vs Plywood: Stain finishes may show slight differences in overall tone when applied to hardwood compared to plywood. This could affect plywood doors and all types of plywood ends.